

# Technical Datasheet

## SHOP PRIMER

Code: 22110 Enamels/ Primers

**JUNO**

### DESCRIPTION

Quick drying synthetic primer, formulated with iron oxides and alkyd resins that allows for an economic product with good quality. Ideal for priming iron and steel surfaces.

### USE: INTERIOR - EXTERIOR

Recommended as an iron or steel primer, which can be repainted with a wide range of synthetic enamels, both decorative and industrial finishes.

### PROPERTIES

- Ideal for prepping iron materials
- Consolidates primed surfaces.
- Repaintable with a multitude of synthetic enamel topcoats
- Excellent price-quality rate
- Ideal for application by brush
- Permits quick turnover of painted material due to quick drying properties

**Finish:** Matt

**Color:** Oxide Red, Grey

**Viscosity:** Min. 100" S/FR1002

**Density:** 1,55 ± 0,15 g/cc S/FR1001 (color dependant)

**Touch Dry:** Dust dry in 40 minutos

**Min. repaint time:** 8 hours

**Max. repaint time:** 8 days

**Diluent:** D-16 & D-17 Juno solvent

**Performance:** 8 m<sup>2</sup>/L (per coat)

**Flash Point:** Inflammable 27 °C

**VOC Content:** Maximum 500 g/l

22110 OXIDE RED

22111 GREY



Format: 0,750 / 4 / 15 L

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The JUNO logo consists of the word "JUNO" in a bold, white, sans-serif font, centered within a solid red square.

### SURFACE PREPARATION

**IRON & STEEL.** Painted surfaces must be completely clean and free from any old paint residue in poor condition, dust, grease, rust and flaking paint.

For high level protection, it is recommended to blast surface to SA 2 ½ grade.

### APPLICATION TIPS

Stir contents well ensuring complete homogenization.

Apply on consistent, clean and completely dry surfaces.

The need to dilute the product depends on the porosity and condition of the support.

Do not apply to substrates at temperature below 5°C or excessively hot surfaces.

**APPLICATION METHOD.** By brush: Product ready to use diluted with 5% **D-16 JUNO Solvent (Prod.Code 50.012)**.

Spray-gun: Diluted with 10-15% **D-17 JUNO Solvent (Prod.Code 50.004)**.

**CLEANING.** Clean tools and any stains using D-16 JUNO Solvent (Prod.Code 50.012) or D-17 JUNO Solvent (Prod.Code 50.004).

### SAFETY & ENVIRONMENT

Solvent based product must be applied ensuring proper ventilation and by applying necessary protection measures.

Avoid sources of ignition. Minimize product waste by estimating the amount needed, taking into account the m2, porosity and texture of the substrate.

Store surplus material in a ventilated, dry place. The container must be clean and of adequate size for the quantity of surplus left overs.

Close containers carefully and keep upright to avoid spills. Keep the containers away from frost, high temperatures and direct exposure to the sun.

Recover unused product for new use to reduce environmental effects.

Do not eat, drink or smoke while preparing and applying the product.

Surface preparation and application operations must be carried out with appropriate safety measures.

For more information consult the Material Safety Data Sheet.

In case of contact with eyes, rinse with plenty of clean water. Keep out of the reach from children.

Do not discharge into drains or the environment.

Dispose to an authorized waste collection point. Consult your council about the correct recycling of both packaging and waste and leftover paint according to law and principles of environmental respect.

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